

Success story

# Diesel fuel efficiency takes shape with optimization

ISUZU Advanced Engineering Center (IAEC) enhances fuel efficiency by optimizing the combustion chamber design

*In the debate on how best to tackle the impact of vehicles on environment, the improvement of diesel engine efficiency has emerged as a transitory but effective solution, especially for heavy-duty vehicles and passenger cars. Designers at the ISUZU Advanced Engineering Center (IAEC) have analyzed how to **enhance fuel efficiency** by modifying the shape of the diesel engine combustion chamber.*

## Challenge

Theoretical thermal efficiency affects fuel consumption in diesel engines and one way of improving it is to increase the combustion chamber compression ratio. The resulting higher in-cylinder temperature and the expansion of the impingement area between fuel spray and chamber wall, however, can cause the chamber wall to heat up and lower theoretical efficiency.

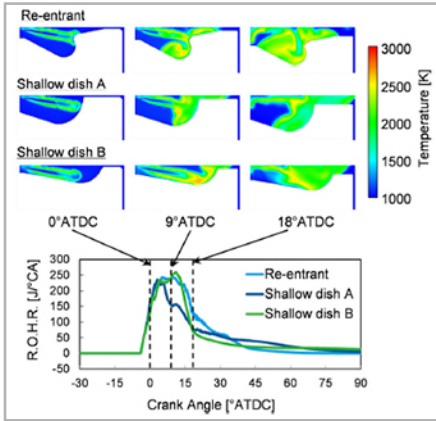
The team at IAEC looked at a new way of **lowering heat loss** by studying the combustion chamber shape, preventing the volumetric inefficiencies and cost and durability issues, which other methods caused<sup>1</sup>.



**The optimized chamber improved fuel consumption by 3.2% compared to its shallow dishtype counterpart.**

[1] Among others, main methods in literature are the “Temperature Swing Heat Insulation” or varying the intake air conditions and injection strategy.

## Solution



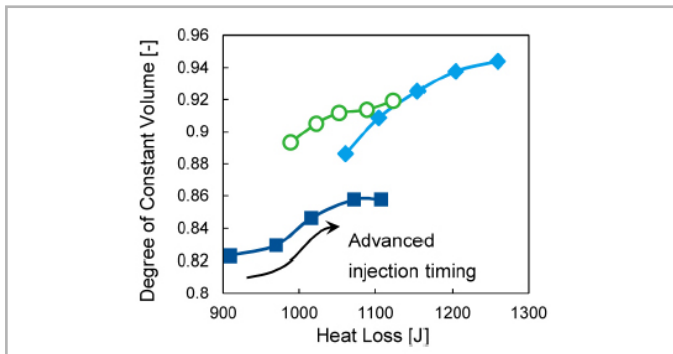
To analyze the impact of the different chamber shapes, the team first defined the chamber outline and spray angle<sup>2</sup> and adjusted it to match a given baseline compression ratio. The computational mesh was then created with **CONVERGE CFD and modeFRONTIER** was used to pilot the 3D-CFD simulations. “In this way, we were able identify the shapes with the maximum cumulative heat release and work, and – at the same time - the minimum heat loss” says **Takashima**, Chief Engineer Powertrain Product Planning at **IAEC**.

[2] A method developed at the University of Wisconsin-Madison was adopted, see for ref: Kong, S., Patel, A., Yin, Q., Klingbeil, A. et al., “Numerical Modeling of Diesel Engine Combustion and Emissions Under HCCI-Like Conditions With High EGR Levels,” SAE Technical Paper 2003-01-1087, 2003, doi:10.4271/2003-01-1087.

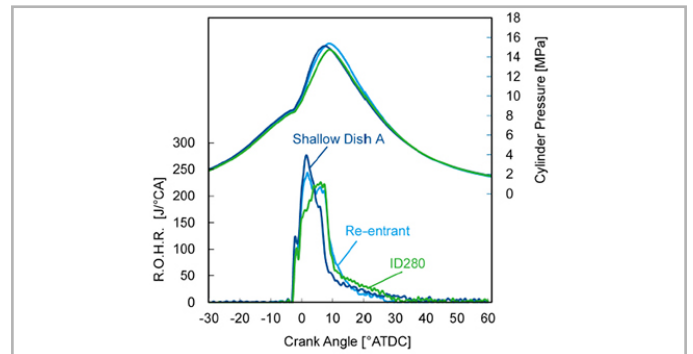
Calculated heat release rates and cylinder gas temperatures of re-entrant and shallow dish-type combustion chambers for an engine with a 115 mm bore and 125 mm stroke.

## Benefits

“The shape with the highest cumulative rate of heat release was analyzed in depth. We compared it to calculated heat release rates and cylinder gas temperature profiles of re-entrant-type and shallow-dish-type chambers and, later, verified it using experimental data from a single-cylinder engine. The optimized chamber improved fuel consumption by 3.2% compared to its shallow dish-type counterpart. **modeFRONTIER helped us spot the optimal shape** and further analyze the delicate tradeoffs regarding the thermal balance” concluded Arato.



Degree of constant volume vs heat loss.



Experimental heat release rates and cylinder pressures of re-entrant type, shallow dish A-type and ID280-type combustion chambers.

## About IAEC

**Isuzu Advanced Engineering Center, LTD.** (IAEC) was established in 1990 for the purpose of carrying out research on future technology necessary for the product development of Isuzu vehicles. The team performs research related to commercial vehicles and diesel engines in 3 main fields – vehicle safety, environmental conservation, and energy conservation. IAEC is committed to achieving the ideal automobile for an ideal future by forming organic relationships with engineers and researchers from R&D and educational institutions around the globe. [www.iaec.isuzu.co.jp/en/](http://www.iaec.isuzu.co.jp/en/)



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