



Success story

A brighter future for TRE solar technology

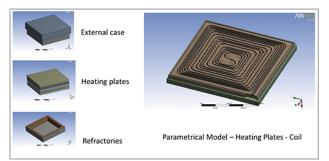
Optimized heating plate dramatically improved long-term DSSC performance

TRE (Tozzi Renewable Energy), a producer of renewable energy, was looking to **improve the long**term stability of its photovoltaic **Dye-Sensitized Solar Cells** (DSSC) - widely considered the **next** generation solar cells - under development by TRE start-up company **Daunia Solar Cell**. Compared to the current generation, DSSCs are cheaper to produce, work well in **low-light conditions** and are suitable for most engineering applications. They are particularly well suited to **architectural applications** where aesthetics are important, offering **design choices** that were previously unavailable (i.e. color and transparency). However, the issue of unconfirmed long-term DSSC stability was standing in the way of satisfying **stringent manufacturing certification standards**.

Challenge

In terms of commercialization, **stable performance** over time is crucial. With **long-term stability** dependent on the quality of the sealing process and the **quality of the sealing process** dependant on **uniform heat distribution** over the heating plate surface, one of the main objectives was to improve **thermal uniformity**. Using modeFRONTIER optimization software, TRE was able to change the heating plate design and **achieved optimal thermal distribution**, guaranteeing an effective sealing process.

With modeFRONTIER we can use the "artificial intelligence" of the optimization method to automatically seek and find the best combination of parameters. The solution involved a two **step process**. In the first step, ANSYS Workbench was used to **create a CAD** (Computer Aided Design) model representing the initial heating plate configuration **based on experimental data**. This data was the basis for an **FE (Finite Elements)** model, required for performing transient thermal analysis. This served to find the materials that would perform best in the optimization run and reach the optimization objective. This procedure

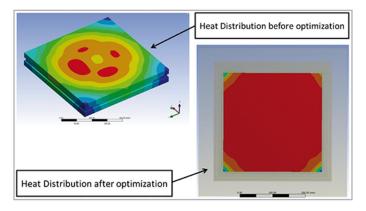


Mesh of the press model and layout of heating plate coils.

Benefits

was necessary to establish the **right setup** and validate the computation procedure based on the real reference model. The second step involved deploying the modeFRONTIER optimization platform to modify geometric parameters, **increase the thickness** of the insulating refractory and the dimensions of the heating coils. modeFRONTIER simulations generated over **250 candidate designs** before **pinpointing the best design and the optimal time** required for the heating process to achieve proper sealing.

modeFRONTIER thoroughly explored the design space before converging to the
optimal heating plate configuration which now distributes heat evenly across
the entire surface, directly impacting sealing process quality and ultimately
improving long-term DSSC stability. Furthermore, by automating the entire design
optimization process with modeFRONTIER, TRE successfully managed to improve
the quality of the heating plate, saving both time and money. As Alessio Antonini,
Technology Manager of Daunia Solar Cell says, "Thanks to modeFRONTIER,
the operator no longer needs to take a trial and error approach to simulations,
but rather can use the "artificial intelligence" of the optimization method to
automatically seek and find the best combination of input parameters".



Heat distribution before and after optimization.

About TRE

TRE (Tozzi Renewable Energy), owned by the Tozzi Holding Group, is a **producer of renewable energy** specializing in wind energy, bio-mass and mini hydro-electric and photovoltaic systems. TRE sells over **400MW of electricity** generated by its renewable energy plants and has **new plants under construction** for an additional 100MW. TRE is currently overseeing numerous R&D projects, one of which is the third generation Photovoltaic DSSC project under development by TRE start-up company Daunia Solar Cell. **www.tre-energia.com**



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